

# Material Safety Data Sheet



P. O. Box 1528 • MOUNT AIRY, NC 27030-1528  
336-789-9161 • FAX 336-789-9586 • www.NCFI.com

Dalton, GA

Hickory, NC

High Point, NC

Mount Airy, NC

Salt Lake City, UT

## PRODUCT IDENTIFICATION

**Trade Name:** NCFI R-10-011      **Chemical Family:** Polyol Resin System  
**Chemical Name:** Mixture      **Formula:** N/A  
**Synonyms:** Polyurethane Resin      **Date Prepared:** 05/02/07

## INGREDIENTS-HAZARD CLASSIFICATION

Name:	CAS NO.	%	PEL
1,1,1,3,3-pentafluoropropane (CF <sub>3</sub> CH <sub>2</sub> CHF <sub>2</sub> or HFC-245fa)	460-73-1	< 10	None Established 300 ppm TWA recommended
Trans-1,2-dichloroethylene <sup>1</sup>	156-60-5	< 3	200 ppm TWA
Tertiary Amine Catalyst	Proprietary	< 4	None Established

<sup>1</sup> Not listed as a carcinogen (NTA, IARC, OSHA)

## SHIPPING INFORMATION

Not regulated when shipped by land, water or air.

## PHYSICAL DATA

**Boiling Point (°F):** CF<sub>3</sub>CH<sub>2</sub>CHF<sub>2</sub>, 60°F      **Specific Gravity:** 1.2  
**Solubility in Water:** Slight      **% Volatile by Volume:** 15  
**Appearance and Odor:** Amber liquid, ethereal odor

## FIRE AND EXPLOSION HAZARD DATA

**Flash Point (test method):** After CF<sub>3</sub>CH<sub>2</sub>CHF<sub>2</sub> evaporation, >200°F (P-M)      **Flammable Limits (vapor)**  
**Extinguishing Media:** Water, dry chemicals, CO<sub>2</sub>      Lower: None; Upper: None  
**Special Fire Fighting Procedures:** A self-contained breathing apparatus should be worn to protect against toxic and irritating vapors.  
**Unusual Fire and Explosion Hazards:** Overheated containers may rupture due to pressure produced by CF<sub>3</sub>CH<sub>2</sub>CHF<sub>2</sub>. CF<sub>3</sub>CH<sub>2</sub>CHF<sub>2</sub> burns to form acids and noxious gases.

## REACTIVITY DATA

**Stability:** Stable      **Conditions to Avoid:** Temperatures over 85°F  
**Polymerization:** Will not occur      **Conditions to Avoid:** N/A  
**Incompatibility:** Isocyanates and other chemicals that react with hydroxyl groups.  
**Hazardous Decomposition Products:** When burned; CO, CO<sub>2</sub>, NO<sub>x</sub>, aliphatic fragments, halogens, halogen acids and possibly carbonyl halides.

## HEALTH HAZARD DATA

**Permissible Exposure Limit:** None established.

**Effects of Overexposure:** May cause skin or eye irritation upon contact. Avoid breathing vapors. The dense vapors can displace and reduce breathing air in confined or unventilated spaces causing asphyxiation. Overexposure may cause tremors, confusion, irritation, and may result in cardiac sensitization.

## First Aid Procedures

**Eyes:** Flush with water for at least 15 minutes. See a physician if irritation develops.

**Skin:** Wash with soap and water at first opportunity.

**Inhalation:** Move to fresh air if symptoms develop. If breathing is difficult, give oxygen and call physician.

**Ingestion:** Induce vomiting; get medical attention.

## SPECIAL PROTECTION INFORMATION

**Ventilation:** Local exhaust ventilation is recommended when working with this product. Uses requiring heating and/or spraying may require more ventilation or personal protective equipment.

**Respiratory Protection:** The specific respirator selected must be based on contamination levels of this material found in the workplace and the working limits of the respirator. A supplied air, full-face mask, positive pressure or continuous flow respirator or a supplied air hood is required when airborne concentrations are unknown or exceed threshold limit values. A positive pressure, self contained breathing apparatus can be used in emergencies or other unusual situations. Full-face air purifying respirators equipped with organic vapor cartridges can be used in certain situations, *see OSHA standard 29CFR 1910.134*. All equipment must be NIOSH approved and maintained.

**Eye Protection:** Goggles or chemical safety glasses.

**Gloves:** Chemically resistant rubber or plastic.

**Other:** Avoid eye and skin contact. Eye wash system and showers should be available.

## SPILL OR LEAK PROCEDURES

Remove or extinguish ignition or combustion sources.

Contain spill. Absorb with sawdust, etc., and shovel into container. Waste material should be disposed of under conditions which meet federal, state, and local environmental regulations.

Wash area with detergent and water.

## SPECIAL PRECAUTIONS

Store between 65°F and 85°F out of sunlight. Keep tightly sealed. Relieve pressure slowly when opening container. R Component drums can be sent to drum reconditioners or disposed of as ordinary industrial waste in compliance with pertinent regulations.

**CAUTION:** Under no circumstances should empty drums be burned or cut open with an electric or gas torch.

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## PRODUCT IDENTIFICATION

**Trade Name:** NCFI 10-011 A

**Chemical Family:** Aromatic Isocyanate

**Chemical Name:** Polymethylene polyphenylisocyanate

**Formula:** N/A

**Synonyms:** Polymeric MDI

**Date Prepared:** 05/02/07

## INGREDIENTS-HAZARD CLASSIFICATION

Name:	CAS NO.	%	PEL
Diphenylmethane diisocyanate (MDI) <sup>1</sup>	101-68-8	50	0.02 ppm ceiling
Higher polymers of similar structure	9016-87-9	50	None Established.

<sup>1</sup> Not listed as a carcinogen (NTA, IARC, OSHA)

## SHIPPING INFORMATION

Not regulated when shipped by land, water or air when packaged in single containers of 5000 pounds or less.

## PHYSICAL DATA

**Boiling Point (°F):** 625°F

**Specific Gravity:** 1.24

**Solubility in Water:** Insoluble, reacts

**% Volatile by Volume:** None

**Appearance and Odor:** Brown liquid, slight aromatic odor

## FIRE AND EXPLOSION HAZARD DATA

**Flash Point (test method):** 390°F (P-M)

**Extinguishing Media:** Water, dry chemicals, CO<sub>2</sub>

**Special Fire Fighting Procedures:** A self-contained breathing apparatus should be worn to protect against toxic and irritating vapors.

**Unusual Fire and Explosion Hazards:** At temperatures above 400°F, MDI can polymerize/decompose causing pressure build-up in closed containers and possibly rupture. Avoid water contamination in closed containers which may cause rupture (CO<sub>2</sub> is evolved).

## REACTIVITY DATA

**Stability:** Stable

**Conditions to Avoid:** Contamination with water

**Polymerization:** May occur from contact with water, alcohols, glycols or other materials containing active hydrogens.

**Incompatibility:** Water, alcohols, amines, strong bases.

**Hazardous Decomposition Products:** By high heat or fire; CO, CO<sub>2</sub>, NO<sub>x</sub>, benzene, toluene, aliphatic fragments, traces of HCN

## HEALTH HAZARD DATA

**Permissible Exposure Limit:** 0.02 ppm ceiling for MDI.

**Effects of Overexposure:** May cause skin or eye irritation upon contact. Inhalation of MDI vapors may cause breathlessness, chest discomfort, coughing and reduced pulmonary functions. Exposure may produce asthma-like symptoms, also may lead to allergic sensitivity.

## First Aid Procedures

**Eyes:** Flush with flowing water for at least 15 minutes, then obtain medical attention.

**Skin:** Remove contaminated clothing and wash off with soap & water.

**Inhalation:** Remove to fresh air, administer oxygen if necessary.

**Ingestion:** Drink large amounts of water. See a physician.

## SPECIAL PROTECTION INFORMATION

**Ventilation:** MDI has a very low vapor pressure at room temperature. General/local ventilation typically control exposure levels very adequately. Uses requiring heating and/or spraying may require more aggressive engineering controls or personal protective equipment. Monitoring is required to determine engineering controls.

**Respiratory Protection:** The specific respirator selected must be based on contamination levels of this material found in the workplace and the working limits of the respirator. A supplied air, full-face mask, positive pressure or continuous flow respirator or a supplied air hood is required when airborne concentrations are unknown or exceed threshold limit values. A positive pressure, self contained breathing apparatus can be used in emergencies or other unusual situations. Full-face air purifying respirators equipped with organic vapor cartridges can be used in certain situations, *see OSHA standard 29CFR 1910.134*. All equipment must be NIOSH approved and maintained.

**Eye Protection:** Wear goggles or chemical safety glasses.

**Gloves:** Chemically resistant rubber or plastic.

**Other:** Avoid eye and skin contact. Eye wash system and safety showers should be available.

## SPILL OR LEAK PROCEDURES

Contain spill. Absorb with sawdust, etc., and shovel into open top drum. Decontaminate absorbent and spill area with 2% detergent/water solution. Let waste stand for 1 to 2 days, then dispose of waste in a licensed facility. Respiratory protection/ventilation is recommended during clean-up.

## SPECIAL PRECAUTIONS

Store between 65°F and 85°F out of sunlight. Keep tightly sealed to prevent moisture contamination. Relieve pressure slowly when opening container. Once opened, protect contents from water with dry atmosphere (-40°F dew point). If isocyanate becomes contaminated, do not reseal. Empty isocyanate drums or other container should be decontaminated by filling with water or decontamination solution, preferably outdoors. Allow to stand for 24-48 hours, open to the atmosphere. **DO NOT SEAL DRUMS OR CONTAINERS.** Drain the drums and puncture to prevent reuse. Dispose of as ordinary industrial waste.

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Date Prepared: 7/20/04

## SARA 313 INFORMATION

The isocyanate (A) component product of this NCFI system contains the following chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986, EPCRA Section 313 (40 CFR 372) and the Comprehensive Environmental Response, Compensation and Liability Act (CERCLA).

<u>CHEMICAL NAME</u>	<u>CAS NUMBER</u>	<u>CERCLA RQ</u>	<u>CONCENTRATION</u>
Methylene Bis Phenylisocyanate (Same as Diphenylmethane diisocyanate (MDI))	101-68-8	5000 lbs.	See MSDS – A Component
Polymeric Diphenylmethane diisocyanate	9016-87-9		See MSDS – A Component

The resin (R) component product of this NCFI system contains the following chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986, EPCRA Section 313 (40 CFR 372) and the Comprehensive Environmental Response, Compensation and Liability Act (CERCLA).

<u>CHEMICAL NAME</u>	<u>CAS NUMBER</u>	<u>CERCLA RQ</u>	<u>CONCENTRATION</u>
Trans-1,2-dichloroethylene	156-60-5	1000 lbs.	See MSDS – R Component

## IMPORTANT NOTICE

This notification is a part of the Material Safety Data Sheet document and must not be detached. Any copying and redistribution of the Material Safety Data Sheet shall include copying of this notice and attaching the copy to the redistributed Material Safety Data Sheet copies.